D4-e

Gear Pump Hot Melt Unit

The D4-e Unit is ideally suited for a range of packaging, paper converting, graphic arts, non-wovens, and product assembly industries. Specific applications include spray, ribbon coating, direct contact and high-speed jetting adhesive dispensing guns.

- The D4-e uses a large, reliable 1/4 horsepower motor.
- Large capacity gear pump delivers 60 lbs/hour
- Teflon® coated tanks reduce char buildup for easy maintenance and reliable operation
- Independent, redundant over-temperature circuits and system over-pressure protection provide safe operation
- 100% compatibility with industry standard hoses and guns
- Independent control of each heated zone (up to 5) minimizes adhesive degradation and permits precise uniform patterns
- Compliance with major approval codes worldwide

Positive displacement, motor-driven gear pump offers a continuous pulse free output.

Teflon® coated tanks

Outlets for two hoses and guns allows for user flexibility

D4-e units feature one mechanical relief valve or optional pneumatic relief valve.

Solid-state controls, precise RTD temperature sensors, and thermostatic temperature control optimize system performance

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D4-e Units feature easy-to-use touchpads with bright LCD screens to allow operators to quickly setup system parameters and monitor system operation without the need to learn any confusing codes.

## Technical Specifications

### D4-e Characteristics

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tank Capacity</td>
<td>4.0 kg</td>
</tr>
<tr>
<td>Melt Rate</td>
<td>5.0 kg/hr (11.1 lbs/hr)</td>
</tr>
<tr>
<td>Motor</td>
<td>1/4 HP Fixed Speed AC</td>
</tr>
<tr>
<td>Pump Rate</td>
<td>27 kg/hr (60 lb/hr)</td>
</tr>
<tr>
<td>Temp. Range</td>
<td>30-230°C</td>
</tr>
<tr>
<td>Temp. Stability</td>
<td>0.5°C</td>
</tr>
<tr>
<td>Electrical</td>
<td>110/120 VAC or 200/240 VAC 20 AMP single phase with ground</td>
</tr>
<tr>
<td>Weight (empty)</td>
<td>34.0 kg (75.0 lbs)</td>
</tr>
<tr>
<td>Dimensions (WxHxD)</td>
<td>312 mm x 424 mm x 607 mm (12.3 in x 16.7 in x 23.9 in)</td>
</tr>
<tr>
<td>Gun Attachments</td>
<td>2</td>
</tr>
</tbody>
</table>

D4-e System touchpad

### PID controller features:

- graphical display/interface
- programmable sequential zone start-up
- automatic temperature setback
- high/low temperature protection
- Fahrenheit or Celsius option
- system diagnostics
- seven-day programmable clock
- two user selectable inputs and one selectable output
- password protection for setup configuration

For more information, visit valcomelton.com or contact your local Valco Melton representative.

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