HIGH LEVEL INFEED
PALLETIZERS

Precision – Reliability - High Throughput

At speeds of 1 to 5 layers per minute, TopTier's high-level palletizer optimizes palletizing processes with unmatched precision and reliability. Engineered for demanding production environments, this state-of-the-art system combines advanced functionality with robust construction to meet all your palletizing needs.

Built for Continuous Operation
Designed to withstand rigorous, around-the-clock use, our palletizers deliver long-term durability, reducing downtime and maintenance requirements.

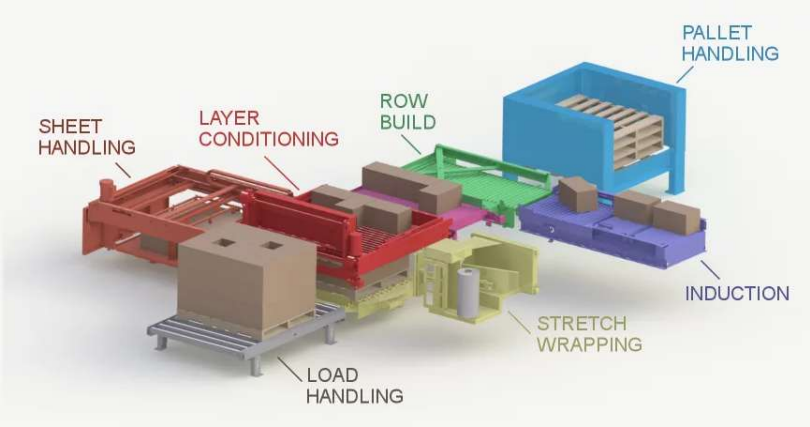
Modular Design Advantages
- Shared Modules – Common functional modules and frame systems for all models maximize layout flexibility while lowering costs.
- Efficiency & Quality – Modular engineering ensures strict quality control and flexible machine configurations.
- Seamless Integration – Easily adapts to your facility's space constraints and workflow needs.

Flexible, No-Customization Setup
The orientation of induction and load exit is configured to meet your exact requirements — with no additional customization needed.

Innovation Meets Convenience
TopTier's modular approach ensures cost savings, rapid delivery, and proven performance, while our positive product handling guarantees accurate, trouble-free layer building.

TopTier Palletizing Solutions
www.toptier.com I 503.353.7388 I sales.team@toptier.com

TOPTIER
a Robopac company



TopTier's **modular component systems** deliver unmatched flexibility in palletizer configuration and product handling.

TopTier palletizers feature **Easy Stack Pro**, the most advanced and easiest to use operator interface on the market. Easy Stack Pro is so intuitive, **new operators begin operating our palletizers in under 15 minutes.**

Capabilities

Rates: 1-5 layers per minute

Infeed: Low

Products: Case, tray, trayless, open top, lidded, overwrapped or unwrapped, bundles, nested, display packs

Infeed Height: 108" to 148"

Minimum Case Dimension: 4.5"

Maximum Case Dimension: 29"

Maximum Case Height: 36”

Minimum Layer Dimension: 38"

Maximum Layer Dimension: 50"

Standard Layer Weight: 300 lbs.

Standard Load Height: 72”

Minimum Footprint: 80" x 80"

Typical Footprint: 190" x 142"

Options

All-electric

Concurrent Stretch Wrapping

Freezer

Labels-out

Load Handling

Load Labeling

Pallet Handling

Perfect Pattern Induction

Sheets & Liners

Double Stack Loads

Layer Weight to 1000 lbs.

Tall Loads to 110"

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