PAKTEC
PACKAGE WITH CONFIDENCE

First in Quality. Built to **Last**.

SB-2EX AUTO

AUTOMATIC UNIFORM CASE TAPER

FLEXIBLE DESIGN

The SB-2EX Auto is an automatic uniform side belt case taper designed to close all four top case flaps and seal the top and bottom of each case. The adjustable plow system provides the utmost flexibility for varying types of carton sealing applications and provides a great alternative to hand taping. The SB-2EX Auto will seal up to 20 cases per minute.

AUTOMATIC UNIFORM

The SB-2EX Auto will accept cartons from a powered conveyor and will automatically close the top carton flaps. A rugged stainless steel plow folds down the front panel, while a rear kicker folds down the trailing minor flap prior to the major flaps being folded. The SB-2EX Auto automatically meters cartons with a photoeye controlled drop conveyor gating system. Top squeezing rollers help keep the major flaps together while keeping the carton square prior to tape application.

EFFICIENT VERSATILITY

SB-2EX Auto offers fast and easy case changes and flexibility for boxes 5" to 24" in length. The adjustable hand cranks can be moved to either side of the machine and allow for quick carton change over. This feature allows you to locate either side against a wall, while being able to maintain control of the adjustments from the opposite side. SB-2EX Auto utilizes Eastey's EX Quick-Load top and bottom tape cartridges and will seal boxes as narrow as 4.5" wide and as low as 5.0" tall.

AUTOMATIC CASE CLOSING AND SEALING

The SB-2EX Auto side belt case taper is designed to automatically close all four case flaps and seal the top and bottom. The adjustable plow system provides the utmost flexibility for varying types of carton sealing applications.

AFFORDABLE FUNCTIONALITY

Top and bottom tape heads lift out for easy threading. The SB-2EX Auto accepts 2" wide pressure-sensitive tape as a standard, or can be ordered with 3" tape heads. The use of Eastey's SB-2EX Auto case taping machine can be learned quickly, avoiding breaks in production and downtime, saving your company money and increasing your ROI.

QUALITY CONSTRUCTION

SB-2EX Auto features CE approved dual drive motors and aggressive industrial strength side drive belts. Each case taping machine is made from 12 gauge steel that withstands even the most rugged applications. A powder coated exterior protects the machine from abusive conditions and guarantees years of use.

THE RIGHT SOLUTION

Rugged design. Proven reliability. Simple operation. Your benefits go on and on. When it comes to industrial operation, rely on Eastey to provide the right solution for your case sealing needs.

EASTEY®
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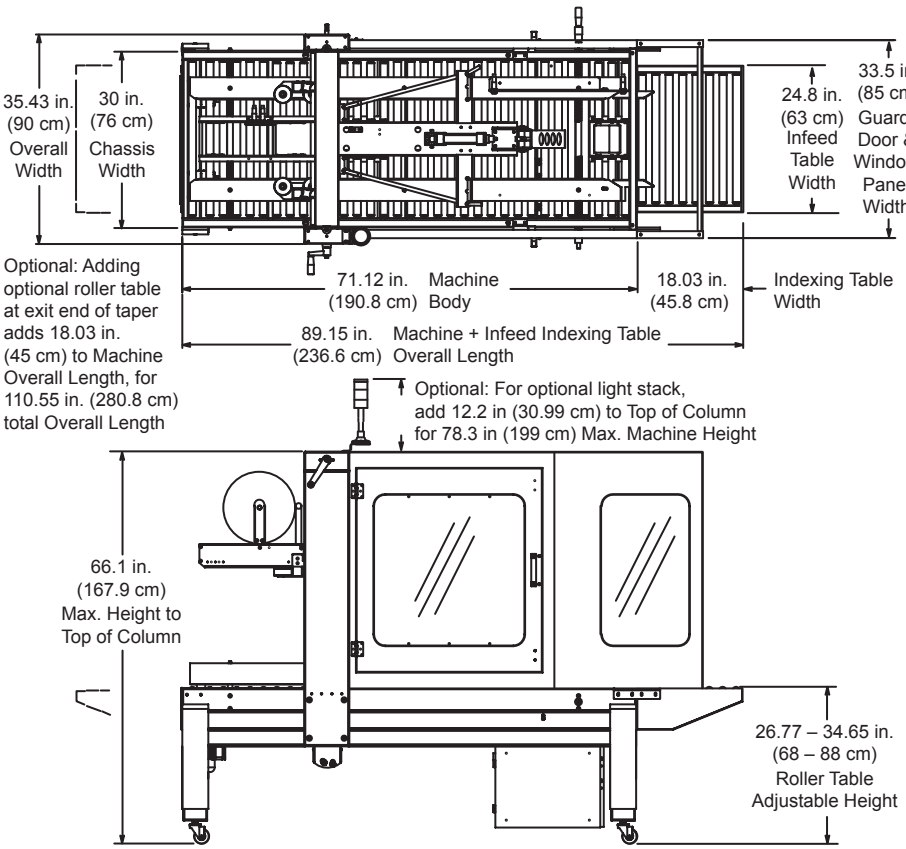
SB-2EX AUTO UNIFORM CASE TAPING SYSTEM



1. *The adjustable front flap plow folds down the leading minor flap as the case enters the taper.*
2. *The adjustable rear kicker folds down the trailing minor flap prior to the major flaps being folded.*
3. *Adjustable side rails and tape head offer fast and easy case changes.*
4. *Top and bottom tapeheads are identical and can be removed instantly without tools. Choose from two options.*

SB-2EX AUTO FEATURES

- Utilizes Eastey's EX tapehead
- Plug-In and go operation
- Powder coated 12 gauge steel
- Adjustable side guides
- Industrial strength side belts
- Drop conveyor gating system
- Interlock safety gates in the kicker station
- Adjustable leg extensions
- Fast and easy box size changes
- Low maintenance operation
- Accommodates wide case range
- Casters for transportation within plant

SB-2EX AUTO TAPING SPECIFICATIONS

Sealer Type	Automatic uniform side belt, top and bottom case sealer
Machinery Makeup	Industrial strength 12 gauge steel, powder coated for durability
Belt Speed	75 feet/minute (23 meters/minute)
Tape Speed	20 cases/minute, depending on box size and operator efficiency
Height Adjustment	Standard adjustable legs for 27" (685.8mm) to 34.6" (878.8mm) conveyor heights

BOX SPECIFICATIONS	Length	Width	Depth
Minimum Box Size	5" (120mm)	4.5" (110mm)	5.0" (120mm)
Maximum Box Size	24" (610mm)	19.5" (500mm)	19.5" (500mm)

Tape Size	2" wide pressure sensitive tape, up to 15" diameter rolls, optional 3" wide tape
Tape Cartridge	Proven design requires no lubrication, designed for simple tape threading, removable for maintenance and interchangeable with top or bottom cartridges
Air Requirements	85 PSI
Electrical Requirements	110 VAC, 60Hz, 4.0A
Agency Approvals	CE Certification

B-2EX AUTO OPTIONAL ACCESSORIES

3" Tape Head	Accepts 3" wide tape rolls
Rear Roller Table	Roller table bolts after taping system to allow for case movement

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